SPECIFICATION

HEAT RESISTANT PAINT

PRIMER

No.983

<table>
<thead>
<tr>
<th>HEAT RESISTANT TEMP. : 600°C</th>
<th>DRYING : Normal temp.</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLOR : Gray</td>
<td>LUSTER : Mat</td>
</tr>
</tbody>
</table>

CARACTERISTIC

- Primer for standard color.
- It is the highest temperature resistant paint of our multipurpose good

APPLICATION

Aluminum, Iron, Stainless

COATING METHOD

<table>
<thead>
<tr>
<th>PREPARATION</th>
<th>Over SSPC-SP3/SIS Sa3</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Hand tool, electric tool or Blast</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>COATING METHOD</th>
<th>Brush or spray</th>
</tr>
</thead>
<tbody>
<tr>
<td>DILUENT</td>
<td>No.50, No.50B, No.100, No.100B thinner</td>
</tr>
<tr>
<td>DILITION</td>
<td>Brush 10 - 20wt%</td>
</tr>
<tr>
<td></td>
<td>Spray 15 - 25wt%</td>
</tr>
<tr>
<td>FILM THICKNESS (Dry)</td>
<td>20 μm</td>
</tr>
<tr>
<td>COATING TIMES</td>
<td>Brush 1 Time</td>
</tr>
<tr>
<td></td>
<td>Spray 1 Time</td>
</tr>
<tr>
<td>STANDARD BUDGET</td>
<td>Brush 140g/m²/time</td>
</tr>
<tr>
<td></td>
<td>Spray 170g/m²/time</td>
</tr>
<tr>
<td>INTERVAL UNTIL TOP COATING</td>
<td>Over 16hrs within 12 days at normal temp.</td>
</tr>
</tbody>
</table>

DRYING

- Depending on air temp., Standard budget and coating interval may fluctuate.
- The film after coat has not reached to perfection hardening with dry to touch.
  (As a standard, it has not reached to perfection hardening until heat it at 180°C for over 20 - 30 mins.
- Depending on work, it has stickiness and smokes temporarily, but the smoke stops and the film hardens.

PACKING

1Kg, 4Kg, 16Kg

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NOTANDUM FOR COATING

[ENVIRONMENTAL]
Do not paint under the following condition.
1. The day of rain and snow.
2. When the air temp. is under 5°C and difference between air temp. and the
dew point is within 3°C.
3. Relative humidity is over 85%.
4. The day of gale.
Do not use the paint under the poor ventilation condition.

[PREPERATION]
- If there are old coating film, rust and stain on the surface, please remove
  them by blast, sander, grinder, wire brush and sand paper.
(SIS Sa3) Please remove the old coating film, rust and stain and complete it light
gray colored by blast.
(SIS Si3) Please remove the old coating film, rust and stain until see the substrate.
  If the sound coating film exists, make rough surface by blast or so.
- Please remove the dust on the surface by air-blow, brush and clothes.
- The prepared surface is easy to rust so please coat it immediately.
- Do not paint the dew drop side.
- The poor preparation has a great effect on the coating film quality
  (adhesion, corrosion resistance, heat resistance).

[ADJUSTMENT]
- Mix it well before use. Because the pigment contained in the heat
  resistance paint is easy to settle. The poor mixing will make peeling or bad
gloss.
- Use specified thinner.
- Do not mix another paints. Mixing foreign material such as water or oil will
  make bad film.
[COATING]
• Don’t coat it on the heating material.
• Please keep the film thickness within the standard value. If it will be over the value, it will blister after heat it.
• If recoat it, keep the specified coating interval.

[DRYING]
• Please dry it in specified condition. If the dry is incomplete, it may cause inferior goods such as insufficient hardness.
• Even if dry the coated material beforehand, it may generate harmful component such as residual thinner so that please ventilate during heating.

[OTHERS]
• Please take care if you put a hot thing on the film, as the coating film maybe softened by heat
• When you touch the coating film, as it is dried, silver powder stains.

[DISPOSITION]
• Please request a specialized company to dispose the unused paint or waste fluid and subject to the law of county and local governing.

[HANDLE WITH CARE]
• Includes flammable organic solvent so that do not use near fire.
• Irritate to the skin, mucous and specially eyes, care not to touch the paint. If touch it, clean with a large quantity of water.
• For details, please refer to the MSDS.