1. Application

For the undercoat of the outside of interior heating equipments.

2. Characteristics

- Blending Mix it well before use, disperse uniformly.
- Passes to spray or brushing.

3. Coating standard

- Class 4 grade 2 petroleum
- BM Viscometer: 3rd rotor 60 rolling
- Viscosity (23℃): 1.25±0.08 g/ml
- Ignition point: 367℃ (n-Butanol)
- Shelves life: 6 months
- Drying: Division of organic solvent
  - Type II organic solvent: Xylene, Toluene, n-Butanol
- Danger sign: Toxic substance

4. Precautions

- Depend on the air temperature or indivisual condition, the coverage may be changed. The film thickness mentioned above is supposition.
- Regarding to the detail of specification, please refer to the enforcement spec.
- Pass to spray or brushing 1 pass
  - Coverage: 42.0±2.0%
  - Nonvolatile content: 1200±300 mPa・s
- Brushing or spraying 1 pass
  - Coverage: 42.0±2.0%
  - Nonvolatile content: 1200±300 mPa・s

5. Appropriate substrate

- Aluminium, iron, stainless

6. Parts

- Pre-treatment:
  - Over SS PC-SP3/SP IS St3 by hand tool, machine tool or blast

7. Precautions

- Do not paint under the condition mentioned below.
  - Film thickness (Dry):
    - 5℃ 20℃ Ex. of airless coating:
      - 2hrs 1hr 1hr
  - Use after open the container and mix well until no lumps remain.
  - Paint after remove oil, moisture, dust on the surface.

8. Storage

- Store the paint after use airtight to prevent from skinning.
- Drying at room temp. make the film set to touch. Harden at 180℃ for 20mins by baking.

9. Work life (20℃)

<table>
<thead>
<tr>
<th>Item</th>
<th>5hrs</th>
<th>20hrs</th>
<th>30hrs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rust</td>
<td>1hrs</td>
<td>30hrs</td>
<td>30hrs</td>
</tr>
<tr>
<td>Parts</td>
<td>2hrs</td>
<td>1hr</td>
<td>1hr</td>
</tr>
</tbody>
</table>

Regarding to the general precautions for handling or others, please refer to MSDS.